MATERIAL SAFETY DATA SHEET Required under USDL Safety and Health Regulations for Ship Repairing, Shipbuilding, and Shipbreaking (29 CFR 1915, 1916, 1917) -- 198

Required under USDL Safety and Health Regulations for Ship Repairing,

SECTI	ONI	
MANUFACTURER'S NAME		EMERGENCY TELEPHONE NO.
3M COMPANY		(612)733-2328
ADDRESS (Number, Street, City, State, and ZIP Code) 3M CENTER, ST. PAUL, MINNESOTA 55	101	
CHEMICAL NAME AND SYNONYMS	TRADE	NAME AND SYNONYMS
CHEMICAL FAMILY		rand Void Filling Com- d EC-3524 B/A.

SECTION	11 -	HAZAF	RDOUS INGREDIENTS		
PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS '		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHERS					
HAZARDOUS MIXTURES	OF (THER LIC	OUIDS, SOLIDS, OR GASES	%	TLV (Units)
Part B - Epichlorohydrin -	bi	spheno	ol A type epoxy resin		
Part A - Modified amine ha	rde	ner			
Note: This is a two part	pro	duct.			

	SECTION III - I	PHYSICAL DATA	À	i B
BOILING POINT (°F.)	N.A.	SPECIFIC GRAVITY (H2O=1)	50	.62
VAPOR PRESSURE (mm Hg.)	N.A.	PERCENT, VOLATILE BY VOLUME (%)	Nil	Nil
VAPOR DENSITY (AIR=1)	N.A.	EVAPORATION RATE	NA	NA
SOLUBILITY IN WATER	very slight			
APPEARANCE AND ODOR Part	A - white p		 -	+

SECTION IV - FIRE	AND EXPLOSION HAZARD DAT	A	
FLASH POINT (Method used) >300°F	FLAMMABLE LIMITS	Lei	Usi
FYTINGUISHING MEDIA	dry chemical		_
SPECIAL FIRE FIGHTING PROCEDURES None			
UNUSUAL FIRE AND EXPLOSION HAZARDS NONE			
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					LTH HAZARD DATA
d SHULD LIM	TVALU	E None e	establi	shed.	
Prolonged			contac	t may	cause irritation and may cause skin
sensitizat					· · ·
FRGENCY AND	FIRST	ALD PROCEDU	IRES		y of water. Obtain medical attention
					h soap and water.
		·	A A A A A A A A		M SALETA
			SECTION	VVI - R	EACTIVITY DATA
ABILITY	UNS	TABLE		CONDITION	S TO AVOID
	STA	BLE	X		,
A CMPATABILIT	Y (Mater	ials to avoid)	11_		
AZARDOUS DEC	OMPOSI	TION PRODU	CTS		
		MAY OCCU	R		CONDITIONS TO AVOID
···.'ARDOUS ····/MERIZATIO	٧.	WILL NOT		- V	
		WILL HOT		X	
/4 · • • • • • • • • • • • • • • • • • •					
		SECT	ION VII	· SPILL	OR LEAK PROCEDURES
TES TO BE TAK	EN IN C				OR LEAK PROCEDURES
		ASE MATERI	AL IS RELE	ASED OR S	
		ASE MATERI	AL IS RELE	ASED OR S	PILLED
Parts A an	d B	ASE MATERI	AL IS RELE	ASED OR S	PILLED
Parts A an	d B	- collec	AL IS RELE	ASED OR S	terial. Clean up residue.
Parts A an	d B	ase MATERI - collect - collect - Incine	AL IS RELE	ASED OR S led ma	terial. Clean up residue. y. Cured resin may be deposited in
Parts A an	d B	ase MATERI - collect - collect - Incine	AL IS RELE	ASED OR S led ma	terial. Clean up residue.
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